HEALTHCARE INNOVATION.

CHI Learning & Development System (CHILD)

Project Title

Less is for More: Lean Cataract Surgery Care Path

Project Lead and Members

Project lead: Adj A/Prof Yip Chee Chew

Project members:

- Lai Foon Wan, Nurse Manager, Day Surgery Centre (KTPH)
- Dr Edwin Seet, Senior Consultant & Head, Anaesthesia Dept
- Prof Chandra Kumar, Senior Consultant, Anaesthesia Dept
- Alice Leong Foong Wah, Deputy Director, Nursing Peri-Ops
- Matron Chia Kwee Lee, Director, Operations & SOC Services
- Rostihar Bte Abdul Karim, Principal Assistant Nurse, OVS
- Lee Soo Cheow, Assistant Nurse Clinician, OVS
- Yeo Ai Ling, Nurse Manager, Day Surgery Centre (AdMC)
- Kendrick Tan, Senior Executive, Operations
- Suriagandhi Selathorai, Executive, Operations

Organisation(s) Involved

Khoo Teck Puat Hospital

Project Period

Start date: 2016

Aims

- To reduce surgery cancellation or delay
- To enable patient cost savings
- To reduce hassle to patients and their Next-of-kin
- To Improve patient safety
- To optimise manpower



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Background

See attached

Methods

See attached

Results

See attached

Lessons Learnt

The leader need to identify patient-care problems to be addressed. Being Lean 6-Sigma Black Belt trained, he develops various Quality Improvement (QI) initiatives to solve problems. Strong leadership, emotional intelligence and altruism are key factors to get stakeholders' "buy-in" and work outside their comfort zone to attain change e.g. using non-doctor as physician-extenders. As a clinician educator, he applied evidence-based pedagogy to develop novel training and accreditation systems to produce competent, fit-to-practice service providers. The team boldly challenges the "norm" with innovative care models, yet cautiously assesses risks (after pilot studies and ground feedback) to upold care standards and patient safety.

Conclusion

See attached

Additional Information

Process mapping is a valuable tool in understanding the weakest link(s) in a work flow. Once the end-to-end process is mapped out, we can identify the area/activity that hindered patient-care service and evaluate their impact/ influence e.g. Prophylactic Pre-operative Antibiotic (eye) Drops (PPAD), initially a mandatory requirement for Cataract Surgery (CS) patients, can be omitted as there are other prophylactic measures in place. This gap was identified and the change was implemented. Overall, by streamlining the care path and using system-based thinking, this project optimizes

CHI Learning & Development System (CHILD)

resource utilization, increases productivity, reduces patient bill size; and adds

convenience, without compromising the quality and safety of care. Continuous

improvement and innovation are necessary to address the dynamic and evolving needs

of patients.

Project Category

Care Redesign, Workforce Transformation

Keywords

Care Redesign, Workforce Transformation, Care Redesign, Workforce Transformation,

Quality Improvement, Safe Care, Improvement Tool, Process Mapping, Workflow

Streamlining, Lean Management, Lean Six Sigma, Lead Time, Cost Savings, Patient

Satisfaction, Time Savings, Turnaround Time, Ophthalmology, Medical Services,

Nursing, Operations, Anaesthesiology, Pre-Operative, Peri-Operative, Multi-

Disciplinary Team, Khoo Teck Puat Hospital, Day Surgery Centre, Lean Cataract Surgery

Care Path, Cataract Surgery Under Topical Anaesthesia, Cataract Surgery Under

Regional Anaesthesia

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The Lean Cataract Surgery Care Path: Less For More.

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Background & Objectives

This is a collaborative project by Ophthalmology & Visual Sciences (OVS), Day Surgery Centre (DSC), Nursing and Anaesthesia Departments of Yishun Health. A new Lean Cataract Surgery Care Path (LCSCP) was derived and implemented. Through LCSCP, the four departments modified the pre-operative and perioperative care for patients listed for <u>Cataract Surgery under Topical</u> Anaesthesia (CSUTA) and Cataract Surgery under Regional Anaesthesia (CSURA). It started in 2016 as a series of quality improvement initiatives on the various touchpoints of a **C**ataract **S**urgery (CS) patient's journey. This is an on-going project.

- Objectives of the LCSCP are:
- 3. To reduce hassle to patients
- 1. To reduce surgery cancellation or delay 2. To enable patient cost savings
- 4. To improve patient safety

wait for Patient Education & Dispensing (PED) of their

Post-Operative Eye Medication (POEM) before discharge

Eye toilet is performed by the EC nurse on the 1st post-

operative day after CS

Assessment of problem

Fast before surgery

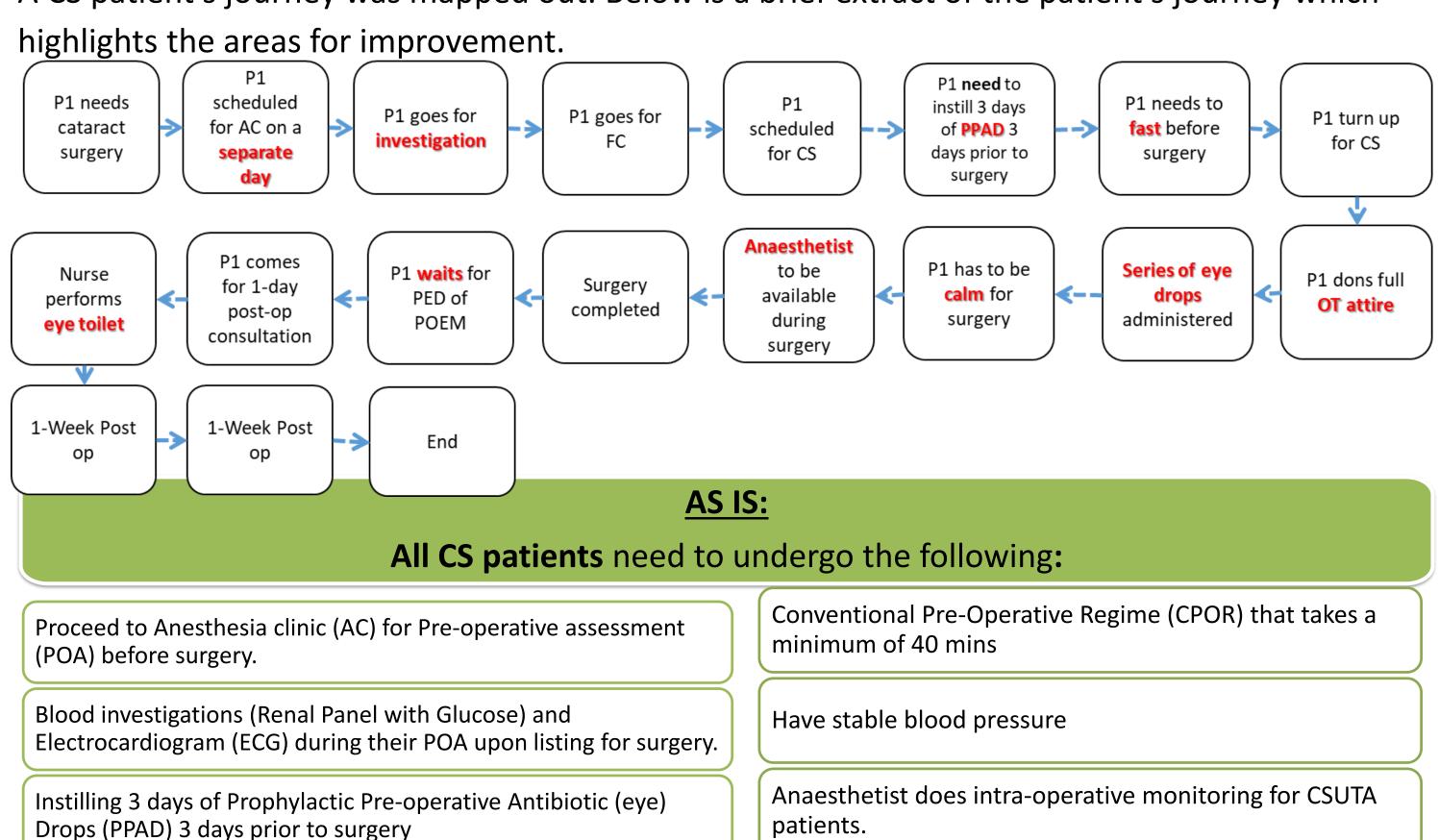
Lean 6-sigma DMAIC

approach:

entering OT

Donning of full Operating Theatre (OT) "Baju"/ attire before

A CS patient's journey was mapped out. Below is a brief extract of the patient's journey which



TO BE:

Patients were classified based on topical (CSUTA) and Regional (CSURA) surgery. CSURA patients were further categorised as complicated if they have any of medical or surgical risk factors.

		1. Pre-Operative	1. Intra-Operative	1. Post-Operative	Medical Risk Factors
	re Path	Eye Clinic(EC) Nurse-led Pre-Operative Assessment (NLPOA) for CSUTA and 2 nd Eye CSURA Patients	Anxiety Reduction via Optimised Medical Aromatherapy (AROMA)	<u>Nurse-led Medication</u> <u>Education & Dispensing</u> <u>System (NMEDS)</u>	Uncontrolled medical problems, Uncontrolled hypertension, BP>180/110 mmHg, Uncontrolled diabeted the pain, Unable to lie flat, Chronic cough, History of syncope, On warfarin, Dementia, Psychological conditions and the surgical Risk Factors
	Lean Cataract Surgery Ca	No fasting for CSUTA and CSURA(uncomplicated)	Donning of Kimono over street clothes	Home Eye Toilet (HET)	Shallow anterior chambers, Post-
		No blood investigations and ECG test for CSUTA and CSURA (uncomplicated)	New <u>Comb</u> ination <u>Regimen Eye drops</u> (Combo-R) instead of CPOR	• Wipe your <u>upper</u> eyelid gently using a swab from inside near your nose out	vitrectomy, Post- multiple intravitreal injections >4 ,One-eyed patient 2. Using a new swab, wipe your lower eyelid gently from inside near your
		Omission of PPAD via Removal of Eye Medications for Value- add and Efficiency	<u>Nurse-led Peri-</u> <u>operative Anesthetic</u> <u>Care (NPAC) for CSUTA</u> patients	Tilt head backward and look upwards Gently pull the lower eyelid down and away from the eye forming a pouch Place the eye drop in the pouch Do not touch the tip of the bottle to the eye	Place the eye shield over the operated eye
(REMOVE)					

Method of preparation of the new Combination Regime (Combo-R) under strict sterile conditions.

Cancellation rate define the areas of Define concern in the CS Long lead time care path Patient Bill Size mapped out the ground observation, Strategy for change existing process (Aspatient & staff Measure feedback and Is) to understand the monitoring of root cause of the The team applied total workflow monthly statistics organisational approach Failure Modes & using lean 6-sigma **Effects Analysis** identified the cause Analyse of gaps (FMEA) and value methodology, with the stream mapping aim of a sustainable, value-add & affordable CS brainstorm for Pilot trial phase (also solutions (To-Be) **Improve** known as PDCA service. Quantity and then Plan Do Check Act) quality of ideas

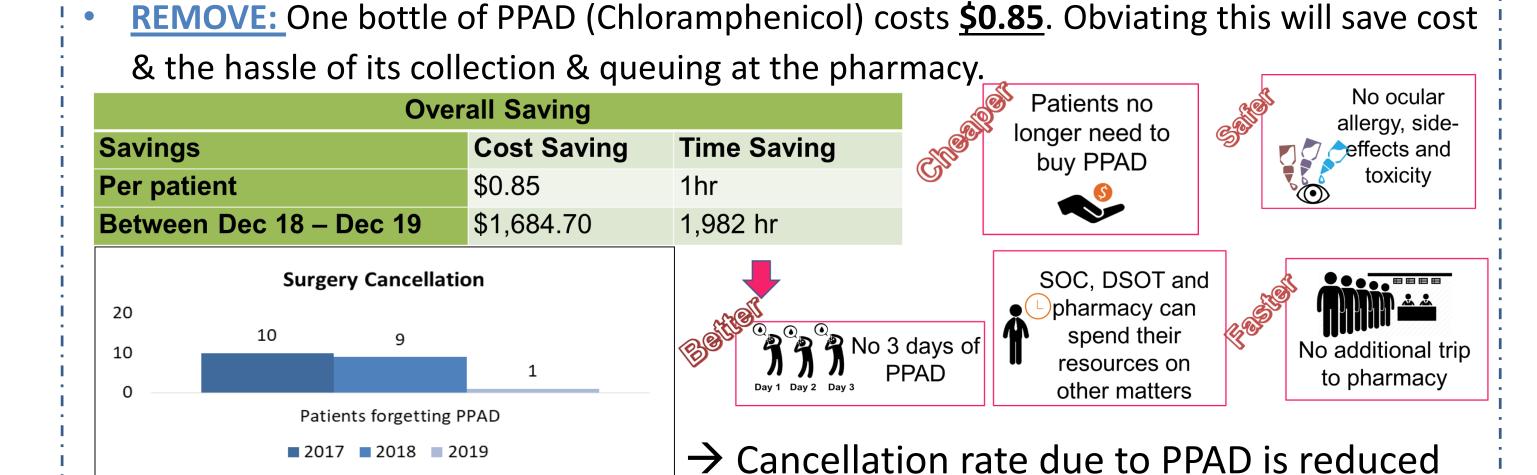
Control

Results & Measurement of improvement

A hassle-free cataract care path was achieved without compromising quality & safety. As of October 2016 to September 2019 (3 years), 3,139 patients (39.9%, CSUTA and uncomplicated CSURA/ Total Cataract cases) have benefited from this initiative.

EC NLPOA and Inve	stigation				
Tests	Before NLPOA	After NLPOA	Lead Time	Before NLPOA	After NLPOA
Consultation	S\$ 37 (Doctor)	S\$ 6 (Nurse)	Pre-op Assessment	0 – 14	Same-
ECG	S\$ 14.00	-	Assessinent	Days	day
Blood test	S\$ 40.40	-	Cataract	From 1	2 Weeks
Patient Cost Savings		S\$ 85.40	Surgery	Month	Z VVCCN3

- Costs-to-Deliver Outcomes decreased with the provision of POA by trained EC Nurses instead of Medical Officers in AC. The reduced manpower costs amounts to \$24,000/year.
- Nurses need not do ECG & blood investigations, equating to about 15 minutes time saving per patient. The hospital saves **261hrs** per annum.



Donning of Kimono: As patient only dons on kimono, there would only be laundry cost, this amounts to a total OT cost savings of \$6,905.80 per annum.

4 Min (before and after)

	Complicated RA (\$)	Uncomplicated RA (\$)	
Disposable gown (OT "baju")	\$7.20	Not applicable	
Laundry cost for kimono	Not applicable	\$0.60	
Total	\$7.20	\$0.60	
Total cost savings	\$	\$6.60	

As is – Wearing and taking out disposable gown To be – Donning/ removal of kimono

- 20 minutes for the senior patients to wear and remove their disposal gown.
- 4 minutes for the patient to wear and remove the kimono.
- The time saving is **16** minutes per patient.
- Obviating risks of a fall due to baju changing.

10-20 Min (before and after)

Total

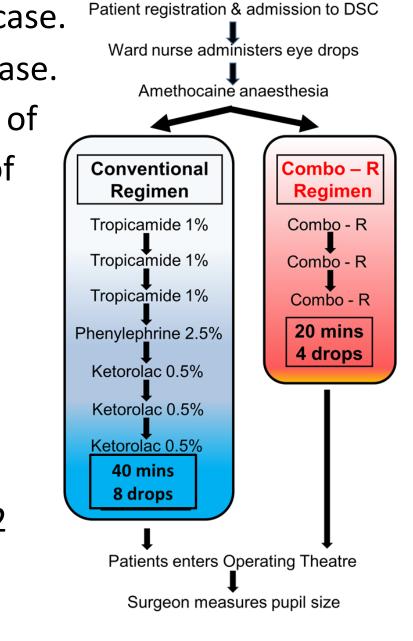
COMBO-R: Pre-dilation using CPOR takes 40 minutes per case. But with the new COMBO-R, it would take **20** minutes per case.

16 Min time savings per patient

DSC usually encounter 12 cases a day. That is about 4 hours of time saving per day. This can translate to better utilisation of manpower.

	As Is (CPOR)	To Be (Combo-R)		
Pre-dilation eye drops	40 minutes per case 20 minutes per ca			
Total time saved per day	20 minutes per case or 240 minutes / 4 hours per day*			
Projected time savings per year	ar 60,000 minutes / 1,000 hours of time savings per year**			
A vial of Ketorolac 0.5%	is used per wee	k for every cataract		
occos \\/ith the adoption	on of Complex Dis			

cases. With the adoption of Combo-R in all cataract surgery cases, the total cost savings amount to \$419.12 per year (52) weeks' x \$8.06).



- **AROMA:** Results shows that compared to control patients, AROMA patients had, on average, lower blood pressure, pulse, respirations & lower perceived anxiety.
- NMED: DSC nurses trained to function as pharmacy-extenders to dispense Post-Operative Eye Medication. There were no drug dispensing-related complication reported by the surgeon post-operatively. The Post-Operative Turnaround Time is significantly shorter (36% reduction) with NMEDS as the medications are dispensed soon after surgery.
- Pharmacy department reduced their number of trips to DSC by 83% (from 6 trips to 1) and saved 145 hours per year.

Pharmacist's trip to DSC 6 trips per day 1 trip per day Travel time spent per trip 7 mins 7 mins Total time spent per year 175 hrs per year 30 hrs Total time sayings per year 145 hrs per year		AS IS	TO BE	TO BE	Manpower cost savings per year
Travel time spent per trip 7 mins 7 mins Total time spent per year 30 hrs	Pharmacist's trip to DSC	6 trips per day	1 trip per day	Pharmacist reduced 5 trips per day to & fro DSC (from 6 to 1)	\$ 7.762
	Travel time spent per trip	7 mins	7 mins	Thanhadist readded of this per day to a no boo (nom ofton)	Ψ 1,102
Total time savings per year 145 hrs per year	Total time spent per year	175 hrs per year	30 hrs		
rotal time savings per year	Total time savings per year	145 hrs per year			

- **HET:** Performing HET by the patient or relative will thus reduce clinic TAT and free up nursing manpower for other tasks.
- Turnaround time per patient (n=21) reduced by 14 minutes

Conclusion

Establishing through

Standard operation

procedure

Sustaining the

initiatives through

The LCSCP optimizes resource utilization, increases productivity, reduces cost & enhances patients' experience without compromising quality & safety.